

**MAURITIAN  
STANDARD  
MS 23—1981**



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Standard for

**COTTON SEWING THREADS**

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**Mauritius Standards Bureau**

**Price : Rs 13.00**

## FOREWORD

This Mauritian Standard was drawn up by the Technical Committee on Textiles and Related Products and approved by the Standards Council on 14 May 1981. It was notified as a Mauritian Standard in the Government Gazette on 4 July 1981.

In preparing this standard, reference was made to the following:

1. BS 3418 ... Specification for domestic sewing threads.
2. BS 6002 ... Sampling procedures and charts for inspection by variables for percent defective.
3. IS 1720 ... Specification for cotton sewing threads.
4. ISO 105 ... Textiles -- Tests for colour fastness.
5. ISO 1139 ... Designation of yarns.
6. ISO 2060 ... Determination of linear density (mass per unit length) — Skein method.
7. ISO 2061 ... Determination of twist in yarns — Direct counting method.
8. ISO 2062 ... Method for determination of breaking load and elongation at the breaking load of single strands.
9. MS 21 ... Standard atmospheres for conditioning and testing textiles.

Acknowledgement is made for the use of information from the above publications.

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## MAURITIAN STANDARD FOR COTTON SEWING THREADS

### 1 SCOPE

This Mauritian Standard deals with the constructional details and other properties of 100% cotton sewing threads, unbleached, bleached or dyed. It does not, however, specify the type of finish or the degree of whiteness of the bleached thread or the colour of the dyed threads.

### 2 MANUFACTURE

The threads shall be manufactured wholly from cotton, spun and plied evenly and shall be of uniform thickness throughout. They shall have suitable number of turns per metre to produce a balanced thread and shall be reasonably free from knots and other spinning defects. They shall work satisfactorily on all types of hand or power driven sewing machines.

Unless agreed otherwise, the direction of twist in the single and double yarns shall be at the discretion of the manufacturer.

White sewing thread shall have a uniform bleached finish. The dyed sewing threads shall be evenly dyed to the required shade and shall be free from dyeing defects.

### 3 REQUIREMENTS

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PREVIEW